

MBM500E33E2-R

Silicon N-channel IGBT 3300V E2 version

FEATURES

- * Soft switching behavior, low switching loss & low conduction loss :
Soft low-injection punch-through High conductivity IGBT.
- * Low driving power due to low input capacitance MOS gate.
- * Low noise recovery: Ultra soft fast recovery diode.
- * High thermal fatigue durability:
($\Delta T_c=70K$, $N>30,000$ cycles)
AlSiC base-plate/AlN substrate

ABSOLUTE MAXIMUM RATINGS ($T_c=25^\circ\text{C}$)

Item	Symbol	Unit	MBM500E33E2-R
Collector Emitter Voltage	V_{CES}	V	3,300
Gate Emitter Voltage	V_{GES}	V	± 20
Collector Current	DC	I_C	500
	1ms	I_{CRM}	1,000
Forward Current	DC	I_F	500
	1ms	I_{FRM}	1,000
Operating Junction Temperature	$T_{vj\ op}$	$^\circ\text{C}$	-50 ~ +150
Maximum Junction Temperature	$T_{vj\ max}$	$^\circ\text{C}$	175 (1)
Storage Temperature	T_{stg}	$^\circ\text{C}$	-55 ~ +125
Isolation Voltage	V_{ISO}	V_{RMS}	6,000(AC 1 minute)
Screw Torque	Terminals (M4/M8)	-	2/15 (2)
	Mounting (M6)	-	6 (3)

Notes: (1) Only static operation is applicable. Please refer to LD-ES-130737.

(https://www.hitachi-power-semiconductor-device.co.jp/products/igbt/pdf/junction_temperature.pdf)

(2) Recommended Value $1.8\pm 0.2/15^{+0}_{-3}$ N·m (3) Recommended Value 5.5 ± 0.5 N·m

ELECTRICAL CHARACTERISTICS

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions	
Collector Emitter Cut-Off Current	I_{CES}	mA	-	-	4	$V_{CE}=3,300V, V_{GE}=0V, T_{vj}=25^\circ\text{C}$	
			-	7	20	$V_{CE}=3,300V, V_{GE}=0V, T_{vj}=150^\circ\text{C}$	
Gate Emitter Leakage Current	I_{GES}	nA	-500	-	+500	$V_{GE}=\pm 20V, V_{CE}=0V, T_{vj}=25^\circ\text{C}$	
Collector Emitter Saturation Voltage	V_{CEsat}	V	2.5	2.95	3.5	$I_C=500A, V_{GE}=15V, T_{vj}=125^\circ\text{C}$	
			-	3.1	-	$I_C=500A, V_{GE}=15V, T_{vj}=150^\circ\text{C}$	
Gate Emitter Threshold Voltage	$V_{GE(th)}$	V	5.5	6.5	7.5	$V_{CE}=10V, I_C=500mA, T_{vj}=25^\circ\text{C}$	
Input Capacitance	C_{ies}	nF	-	65	-	$V_{CE}=10V, V_{GE}=0V, f=100kHz, T_{vj}=25^\circ\text{C}$	
Internal Gate Resistance	$R_{G(int)}$	Ω	-	2.1	-	$V_{CE}=10V, V_{GE}=0V, f=100kHz, T_{vj}=25^\circ\text{C}$	
Turn On Delay Time	$t_{d(on)}$	μs	-	0.4	-	$V_{CC}=1650V, I_C=500A$	
Rise Time	t_r		0.8	1.3	1.8	$L_S=150nH$	
Turn Off Delay Time	$t_{d(off)}$		-	2.1	-	$R_{G(on/off)}=5.6/8.2\Omega$ (4)	
Fall Time	t_f		0.9	1.7	2.6	$V_{GE}=\pm 15V, T_{vj}=125^\circ\text{C}$	
Forward Voltage Drop	V_F	V	2.2	2.5	3.0	$I_F=500A, V_{GE}=0V, T_{vj}=125^\circ\text{C}$	
Reverse Recovery Time	t_{rr}	μs	-	0.60	0.87	$V_{CC}=1,650V, I_F=500A, L_S=150nH$	
			-	-	-	$R_{G(on)}=5.6\Omega, V_{GE}=\pm 15V, T_{vj}=125^\circ\text{C}$	
Short Circuit Pulse Width	t_{sc}	μs	10	-	-	$V_{CC}=2200V, L_S=130nH$ $R_{G(on/off)}=5.6/8.2\Omega, V_{GE}=\pm 15V, T_{vj}=150^\circ\text{C}$	
Turn On Loss	$E_{on(10\%)}$	J/P	-	0.65	0.95	$T_{vj}=125^\circ\text{C}$	$V_{CC}=1650V, I_C=500A$ $L_S=150nH$ $R_{G(on/off)}=5.6/8.2\Omega$ (4) $V_{GE}=\pm 15V$
	$E_{on(full)}$		-	0.70	-	$T_{vj}=150^\circ\text{C}$	
Turn Off Loss	$E_{off(10\%)}$	J/P	-	0.72	0.86	$T_{vj}=125^\circ\text{C}$	
	$E_{off(full)}$		-	0.79	-	$T_{vj}=150^\circ\text{C}$	
Reverse Recovery Loss	$E_{rr(10\%)}$	J/P	-	0.66	0.80	$T_{vj}=125^\circ\text{C}$	
	$E_{rr(full)}$		-	0.78	-	$T_{vj}=150^\circ\text{C}$	

Notes: (4) R_G is the test condition's value for evaluation of the switching times, not recommended value.

Please, determine the suitable R_G value after the measurement of switching waveforms(overshoot voltage, etc.) with appliance mounted.

- * Please contact our representatives at order.
- * For improvement, specifications are subject to change without notice.
- * For actual application, please confirm this spec sheet is the newest revision.

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THERMAL CHARACTERISTICS

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions	
Thermal Impedance	IGBT	$R_{th(f-c)}$	-	-	0.024	Junction to case	
	FWD	$R_{th(f-c)}$	-	-	0.049		
Contact Thermal Impedance		$R_{th(c-f)}$	K/W	-	0.008	-	Case to fin. (λ grease=1W/(m·K) Heat-sink flatness $\leq 50\mu\text{m}$

MODULE MECHANICAL CHARACTERISTICS

Item	Unit	Characteristics	Conditions	
Weight	g	900		
Creepage Distance	Between terminal	mm	>34	E2aux-C2aux
	Terminal-Base	mm	>32	Base-E1aux
Clearance Distance	Between terminal	mm	>19	C1main-E1aux
	Terminal-Base	mm	>28	Base-E1aux
Stray inductance in module	nH	36	Collector-main to Emitter-main	
Comparative Tracking Index (CTI)		600		
Module base plate Material		Al-SiC		
Baseplate Thickness	mm	5		
Insulation plate Material		Al N		
Terminal Surface treatment		Ni plating		
Case Material		Poly-Phenilene Sulfide		
Fire and Smoke Category		I2 / F3	NFF 16-102	

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DEFINITION OF TEST CIRCUIT

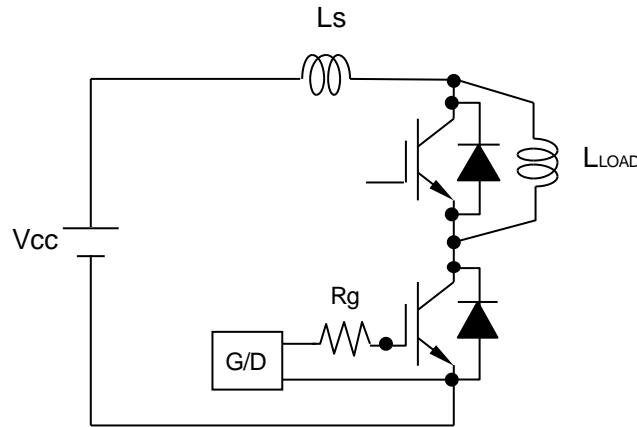


Fig.1 Switching test circuit

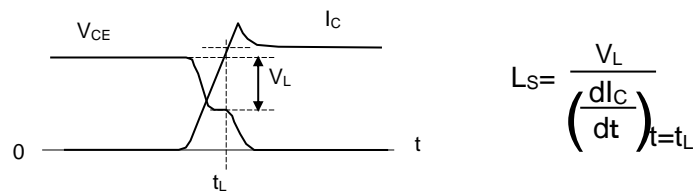


Fig.2 Definition of stray inductance

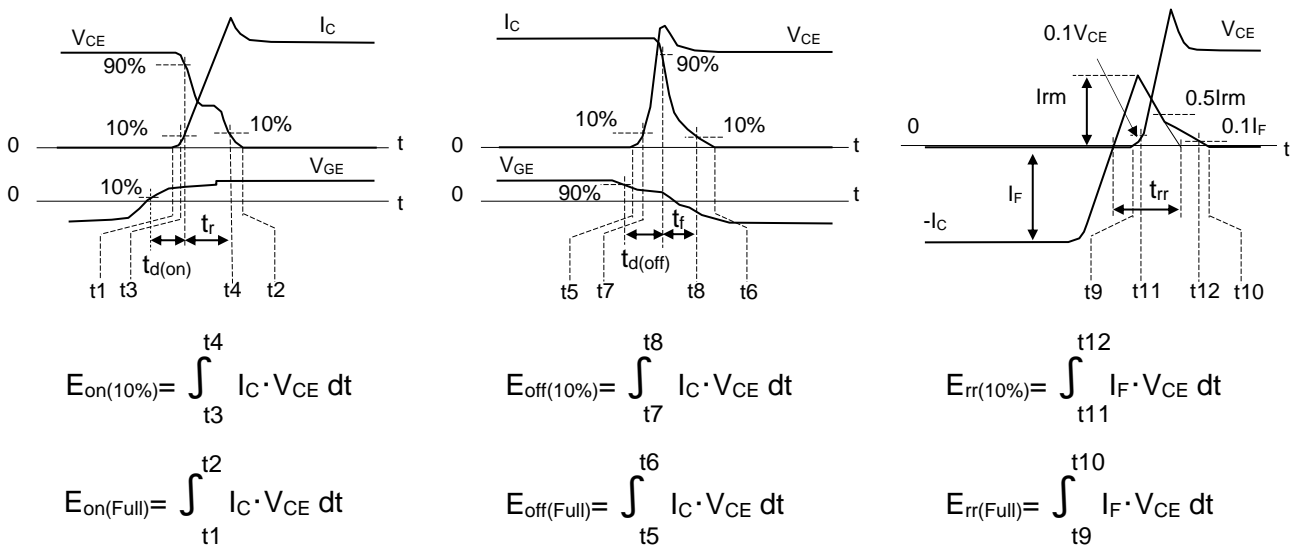
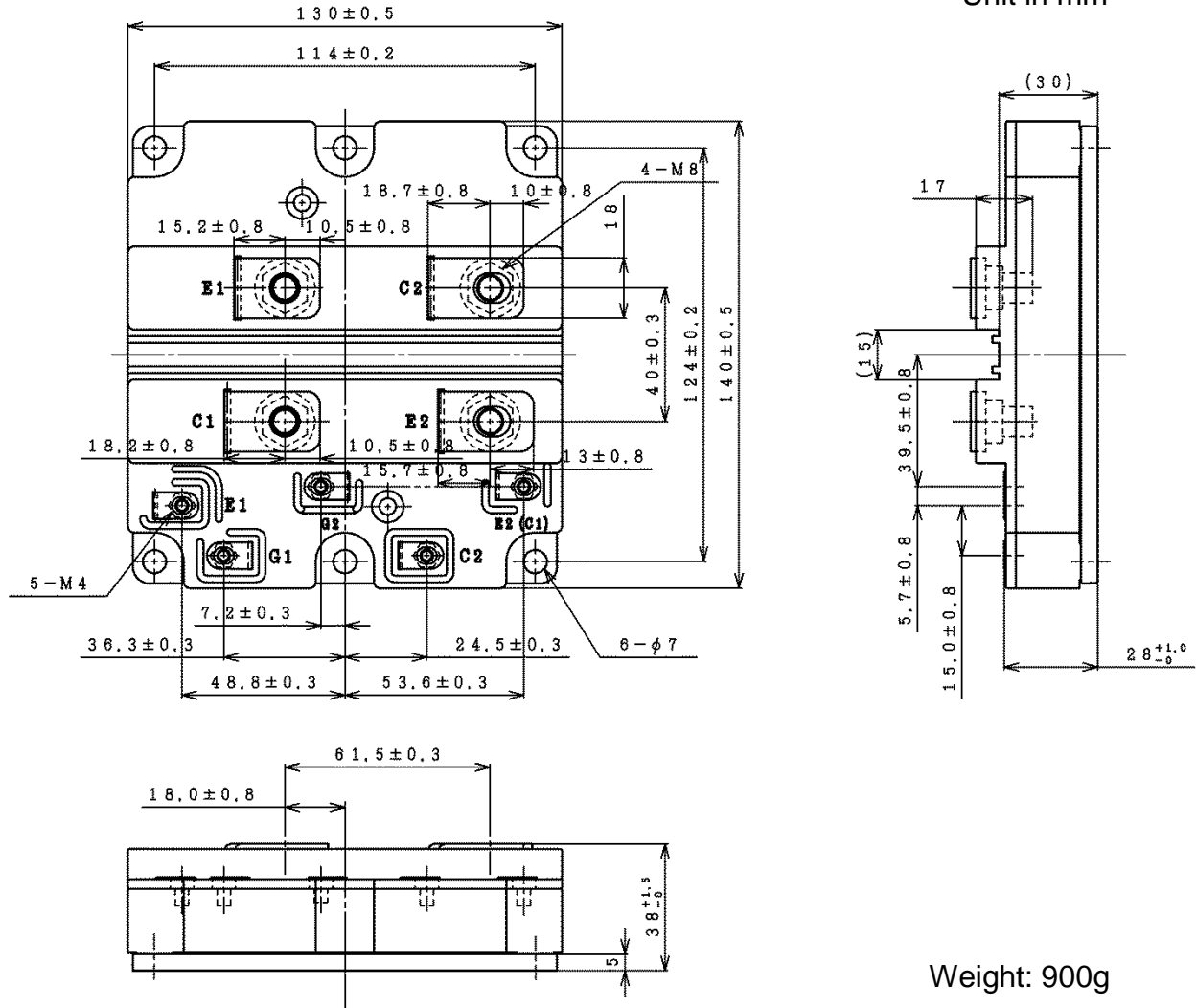


Fig.3 Definition of switching loss

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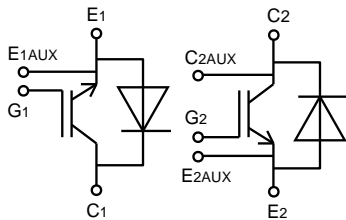
OUTLINE DRAWING

Unit in mm

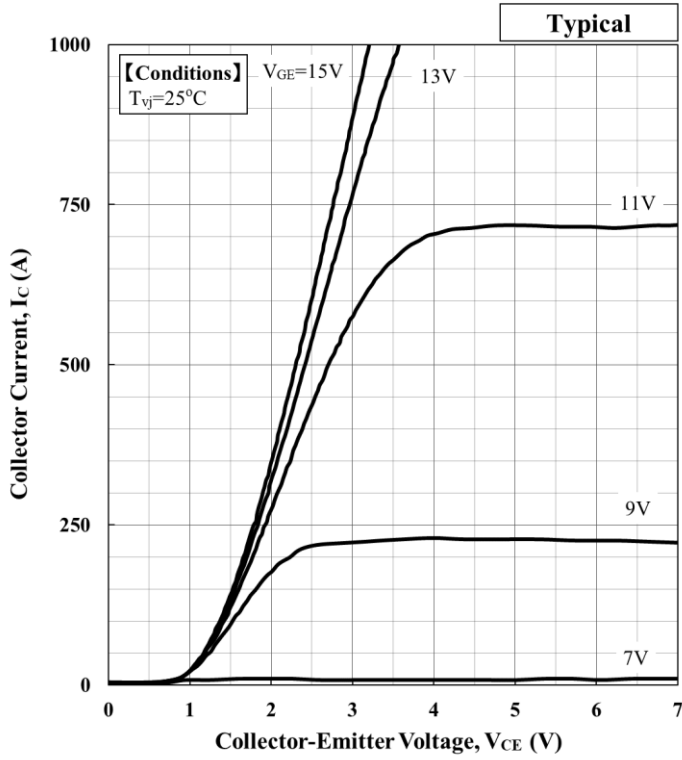


Weight: 900g

CIRCUIT DIAGRAM



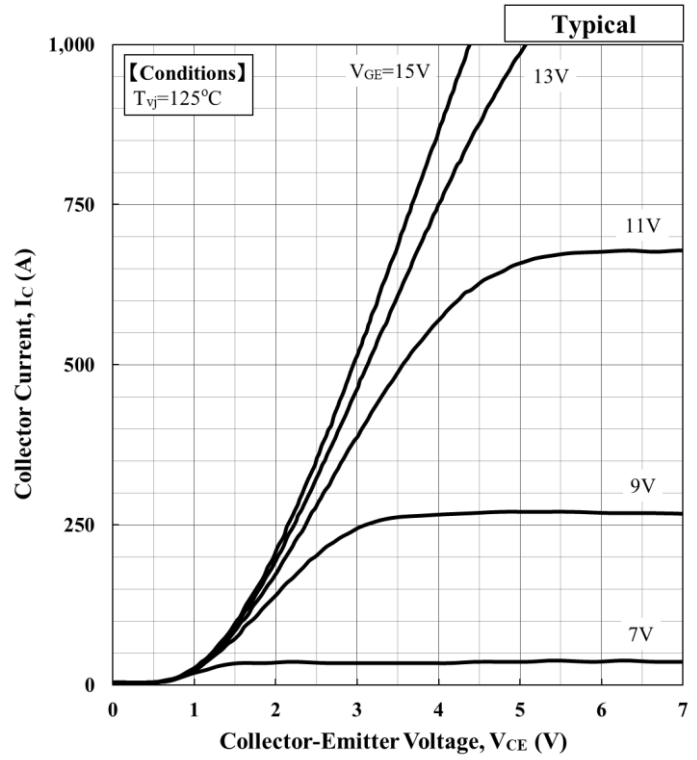
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$$V_{CE}(sat)[V] = a_3 \cdot |I_c|^3 + a_2 \cdot |I_c|^2 + a_1 \cdot |I_c| + a_0$$

Temp.[°C]	V _{GE} [V]	a ₃	a ₂	a ₁	a ₀
25	15	1.05E-09	-2.33E-06	3.44E-03	1.04E+00

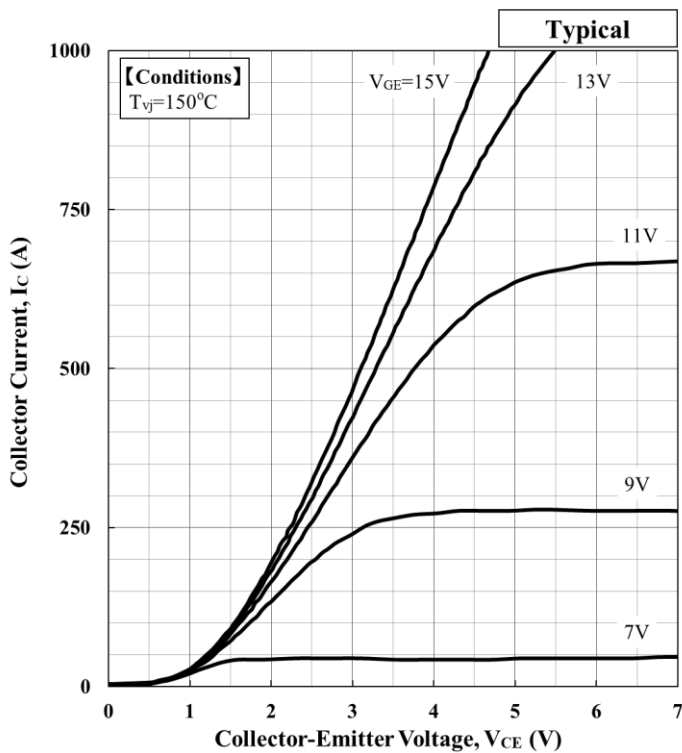
Collector Current vs. Collector Emitter Voltage



$$V_{CE}(sat)[V] = a_3 \cdot |I_c|^3 + a_2 \cdot |I_c|^2 + a_1 \cdot |I_c| + a_0$$

Temp.[°C]	V _{GE} [V]	a ₃	a ₂	a ₁	a ₀
125	15	1.55E-09	-3.37E-06	5.17E-03	1.03E+00

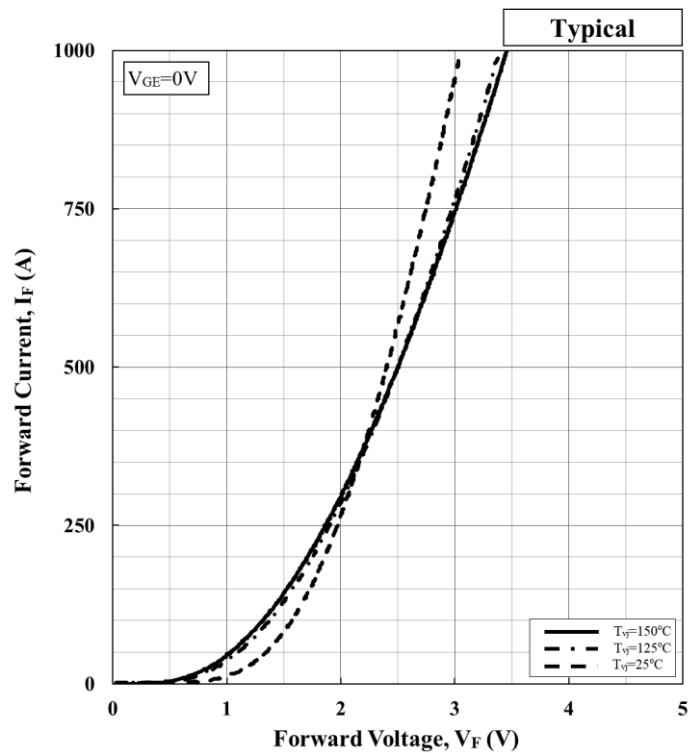
Collector Current vs. Collector Emitter Voltage



$$V_{CE}(sat)[V] = a_3 \cdot |I_c|^3 + a_2 \cdot |I_c|^2 + a_1 \cdot |I_c| + a_0$$

Temp.[°C]	V _{GE} [V]	a ₃	a ₂	a ₁	a ₀
150	15	1.71E-09	-3.67E-06	5.61E-03	1.01E+00

Collector Current vs. Collector Emitter Voltage

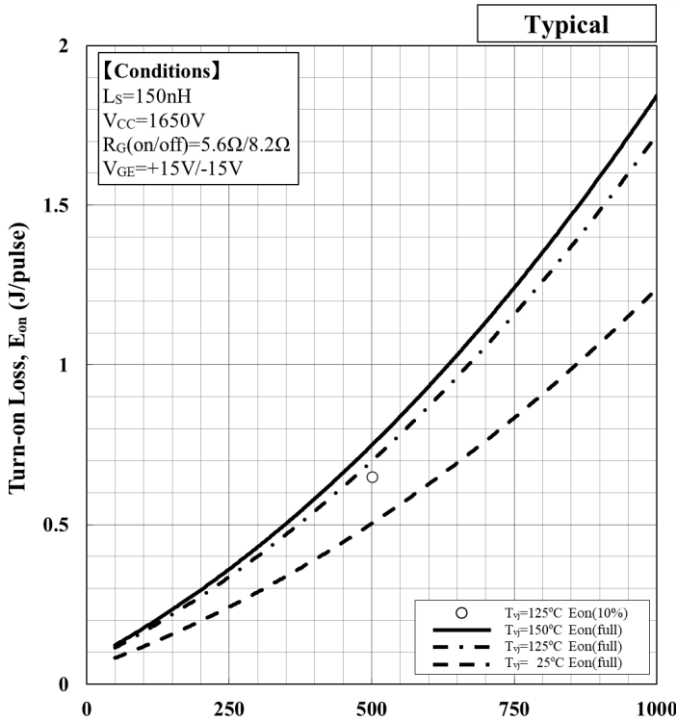


$$V_F[V] = a_3 \cdot |I_F|^3 + a_2 \cdot |I_F|^2 + a_1 \cdot |I_F| + a_0$$

Temp.[°C]	a ₃	a ₂	a ₁	a ₀
25	1.26E-09	-2.97E-06	3.52E-03	1.24E+00
125	1.44E-09	-3.54E-06	4.54E-03	9.47E-01
150	1.51E-09	-3.64E-06	4.72E-03	8.75E-01

Forward Voltage of free-wheeling diode

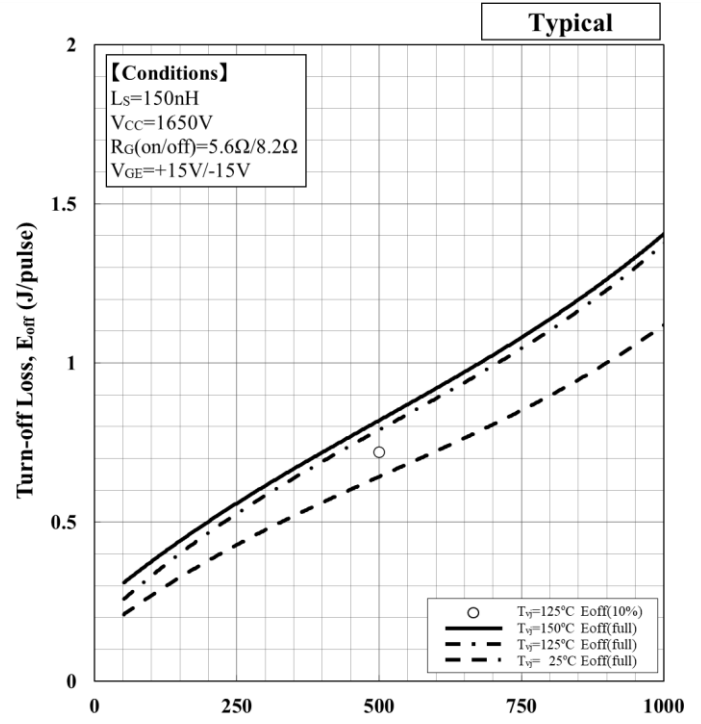
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$E [J] = a_3 \cdot |I_c|^3 + a_2 \cdot |I_c|^2 + a_1 \cdot |I_c| + a_0$

Temp.[°C]	a_3	a_2	a_1	a_0
25	2.82E-11	5.21E-07	6.40E-04	4.93E-02
125	3.92E-11	7.24E-07	8.89E-04	6.85E-02
150	4.20E-11	7.76E-07	9.52E-04	7.34E-02

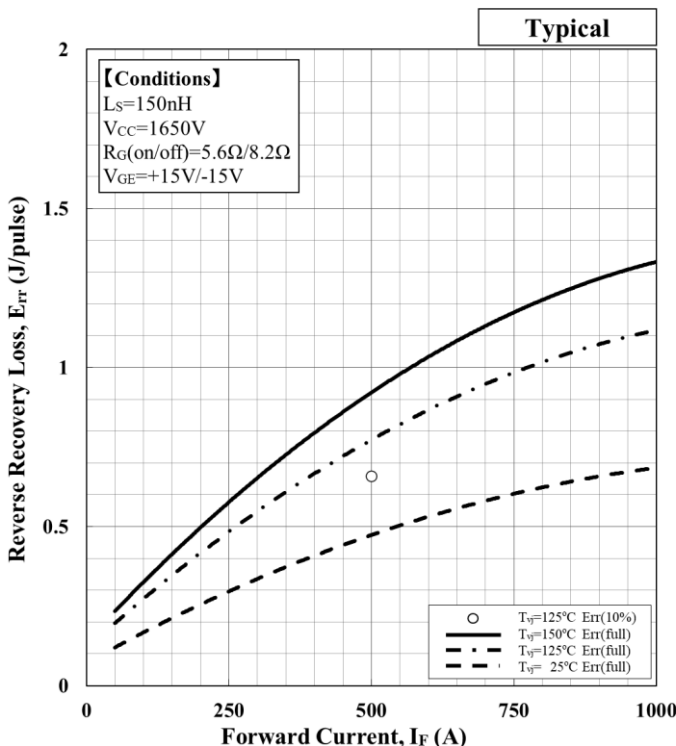
Turn-on loss vs. Collector current



$E [J] = a_3 \cdot |I_c|^3 + a_2 \cdot |I_c|^2 + a_1 \cdot |I_c| + a_0$

Temp.[°C]	a_3	a_2	a_1	a_0
25	7.11E-10	-1.12E-06	1.38E-03	1.42E-01
125	8.74E-10	-1.37E-06	1.70E-03	1.74E-01
150	6.88E-10	-1.03E-06	1.51E-03	2.35E-01

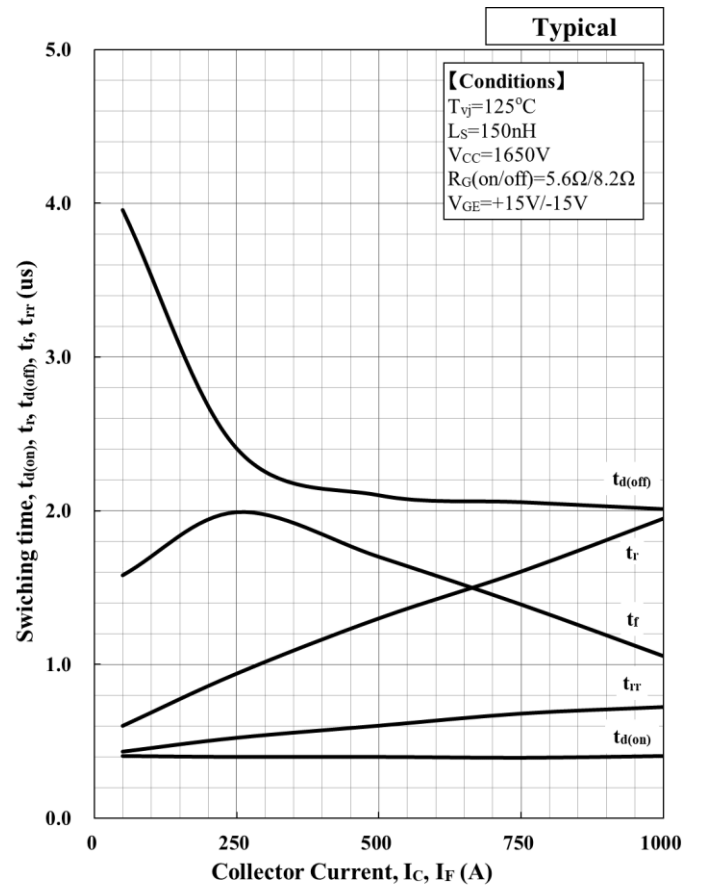
Turn-off loss vs. Collector current



$E [J] = a_3 \cdot |I_F|^3 + a_2 \cdot |I_F|^2 + a_1 \cdot |I_F| + a_0$

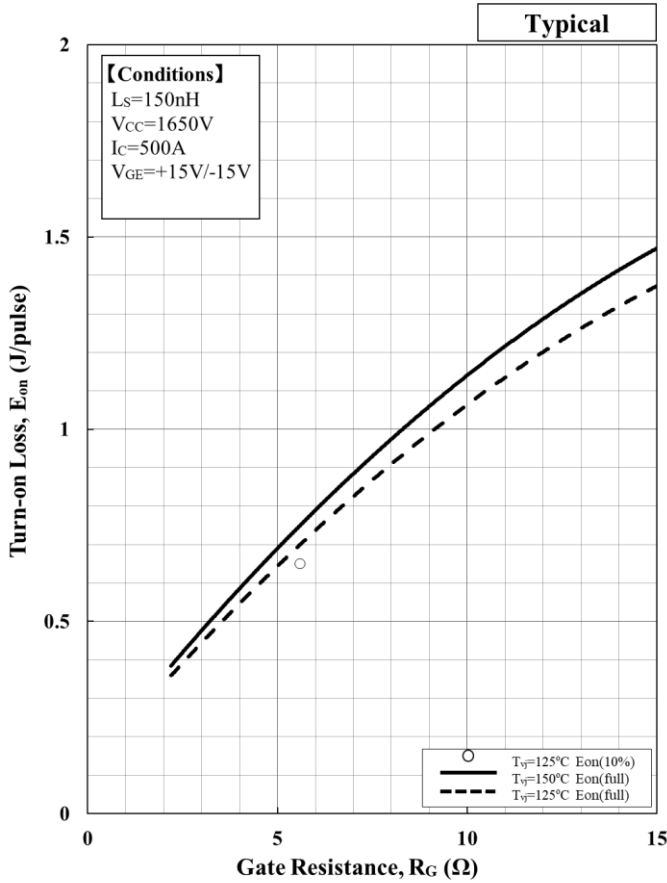
Temp.[°C]	a_3	a_2	a_1	a_0
25	0.00E+00	-3.82E-07	9.95E-04	7.17E-02
125	0.00E+00	-6.24E-07	1.62E-03	1.17E-01
150	0.00E+00	-7.43E-07	1.94E-03	1.40E-01

Recovery loss vs. Forward current

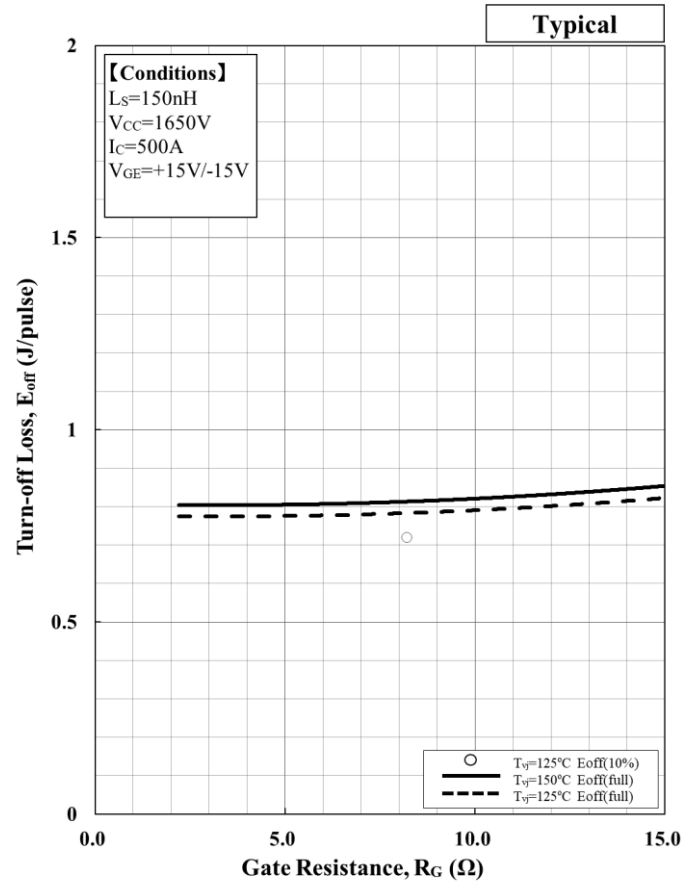


Switching time vs. Collector Current

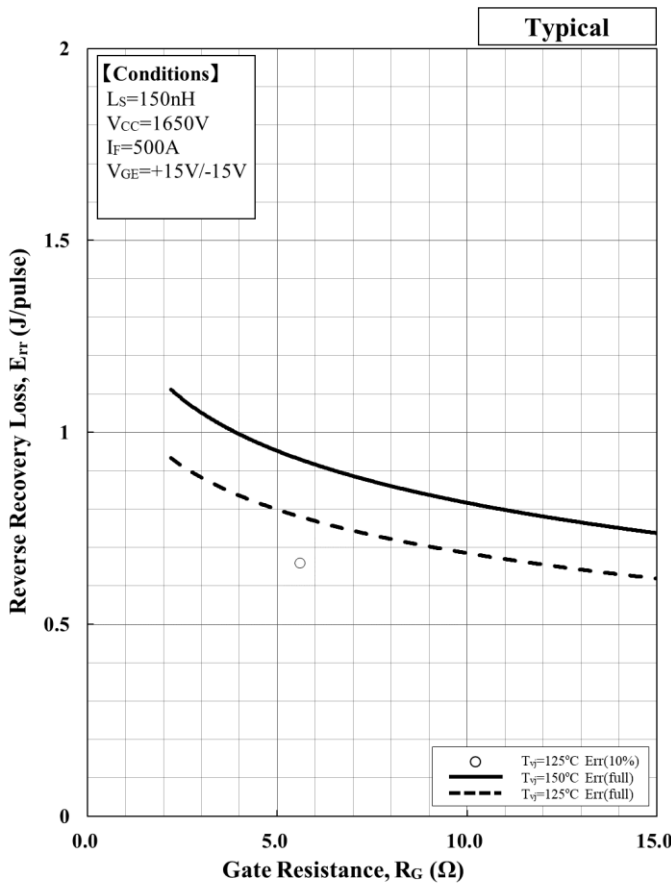
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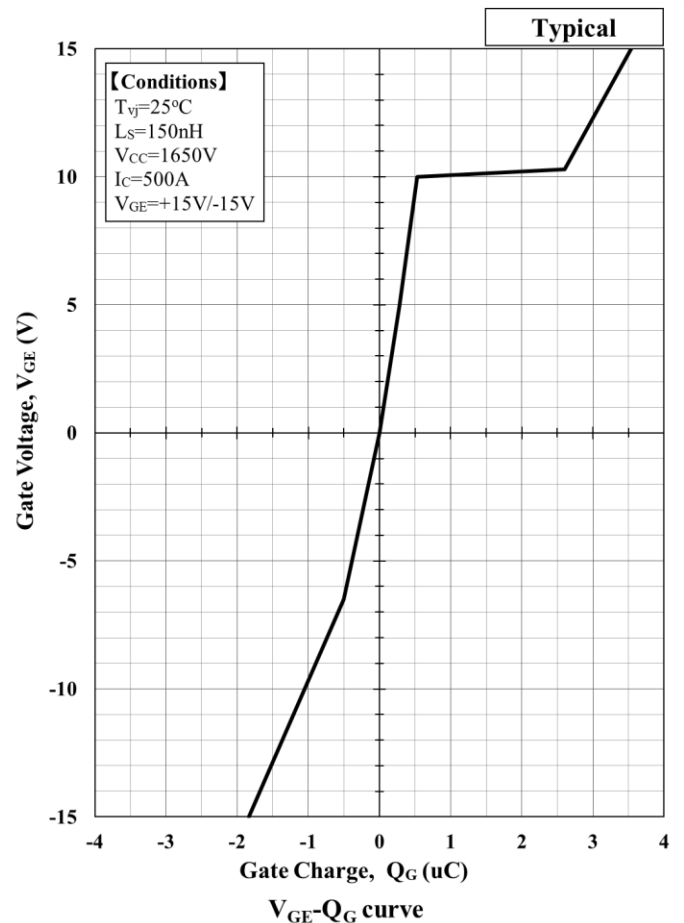
Turn-on loss vs. Gate Resistance



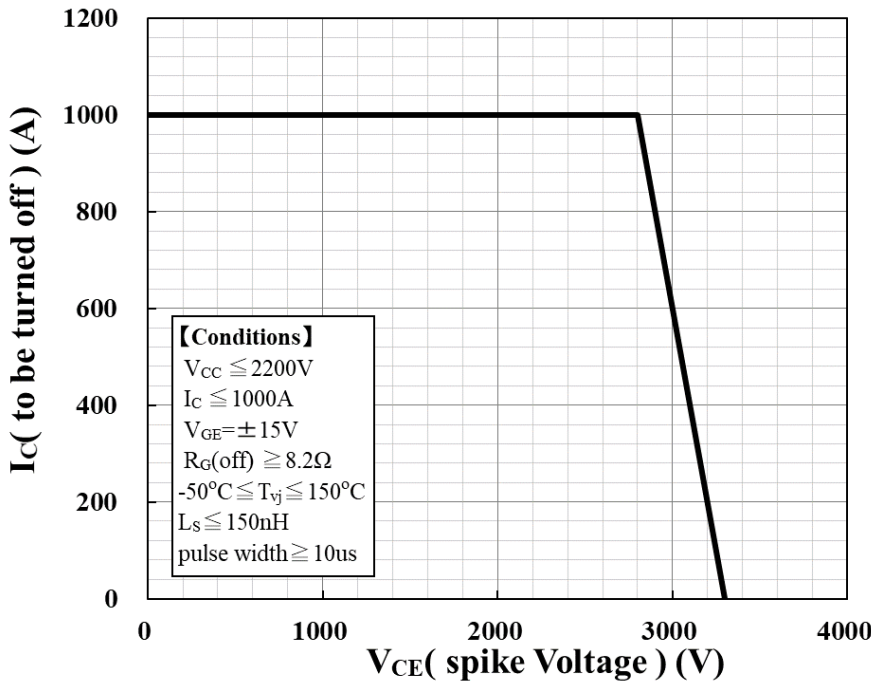
Turn-off loss vs. Gate Resistance



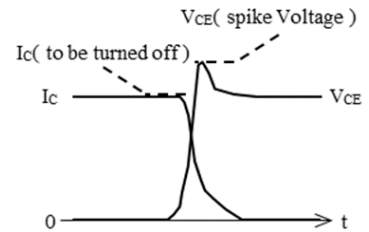
Reverse Recovery loss vs. Gate Resistance



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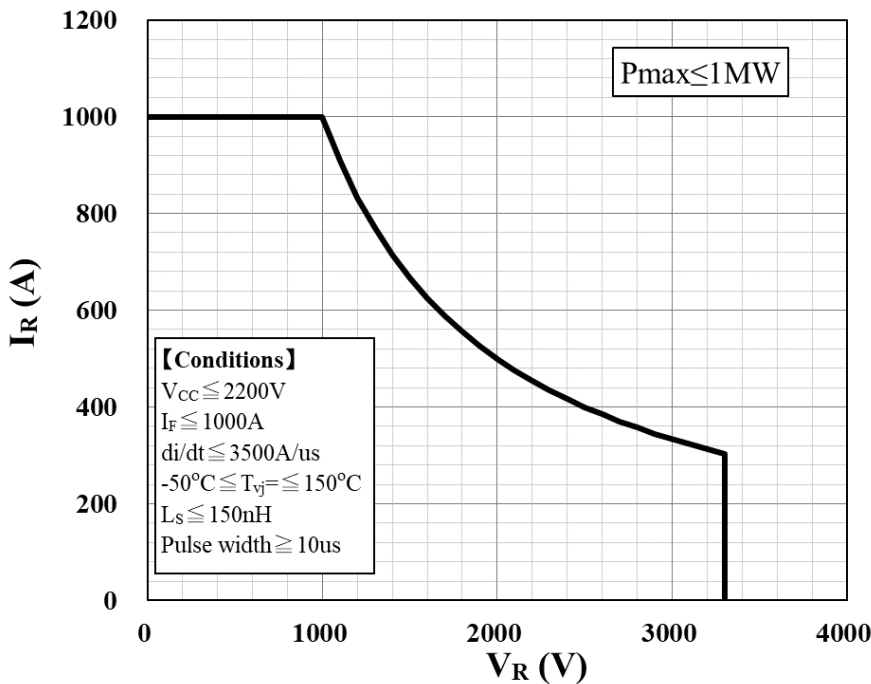


【Conditions】
 $V_{CC} \leq 2200V$
 $I_c \leq 1000A$
 $V_{GE} = \pm 15V$
 $R_G(\text{off}) \geq 8.2\Omega$
 $-50^\circ C \leq T_{vj} \leq 150^\circ C$
 $L_s \leq 150nH$
 pulse width $\geq 10\mu s$

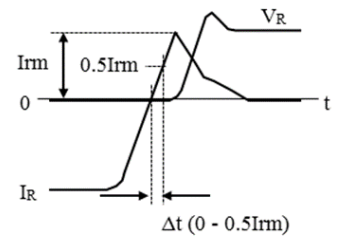


Definition of RBSOA waveform

(Defined at main terminal)
Reverse Bias Safe Operation Area (RBSOA)



【Conditions】
 $V_{CC} \leq 2200V$
 $I_R \leq 1000A$
 $di/dt \leq 3500A/\mu s$
 $-50^\circ C \leq T_{vj} \leq 150^\circ C$
 $L_s \leq 150nH$
 Pulse width $\geq 10\mu s$

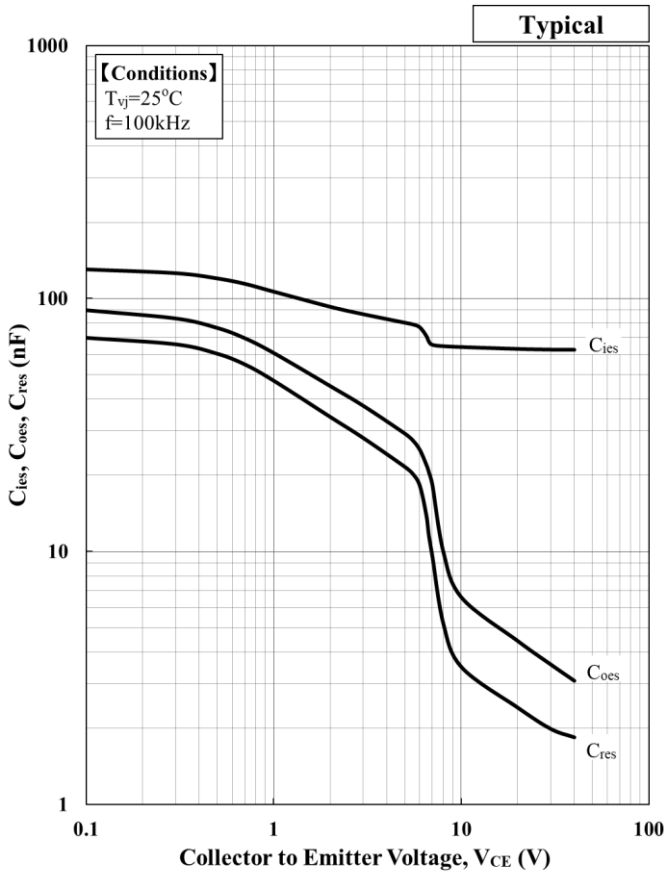


$$di/dt = \frac{0.5I_{rm}}{\Delta t}$$

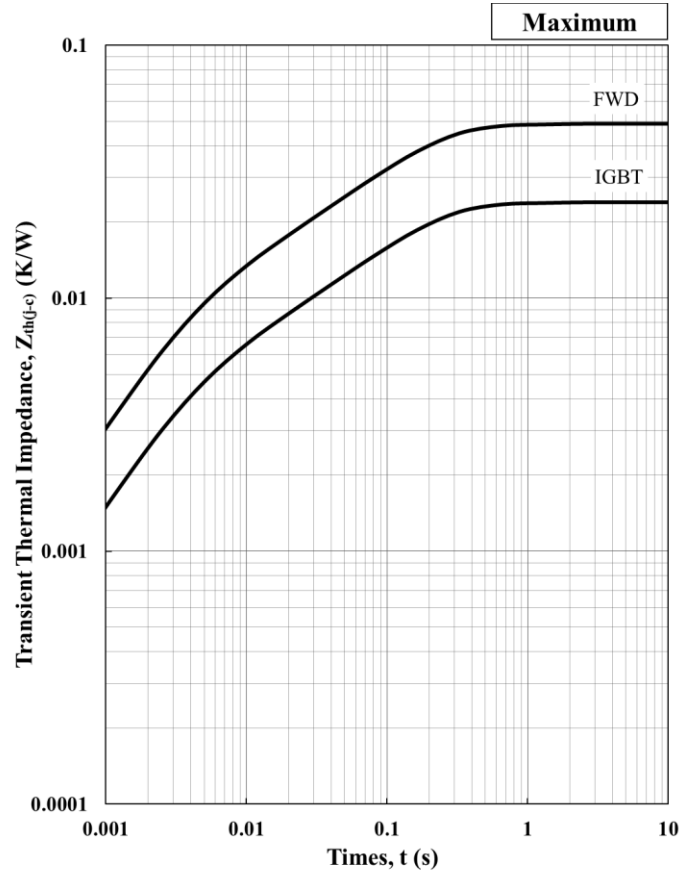
Definition of Recovery di/dt

(Defind at main terminal)
Reverse Recovery Safe Operation Area (RRSOA)

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Capacitance vs. Collector to Emitter Voltage



Transient Thermal Impedance Curve

Foster model lumped circuit constant

n	1	2	3	4
R th, IGBT [n]	1.49E-02	4.33E-03	4.28E-03	5.03E-04
C th, IGBT [n]	1.07E+01	6.40E+00	9.60E-01	1.60E+00
R th, Diode [n]	3.02E-02	9.24E-03	8.50E-03	1.06E-03
C th, Diode [n]	5.28E+00	3.00E+00	4.83E-01	7.58E-01

Cauer model lumped circuit constant

n	1	2	3	4
R th, IGBT [n]	3.55E-03	3.77E-03	8.31E-03	8.37E-03
C th, IGBT [n]	5.22E-01	6.29E-01	4.01E+00	1.20E+01
R th, Diode [n]	7.11E-03	7.80E-03	1.70E-02	1.71E-02
C th, Diode [n]	2.56E-01	3.13E-01	1.90E+00	5.95E+00

Material declaration

Please note the following materials are contained in the product, in order to keep characteristic and reliability level.

Material	Contained part
Lead (Pb) and its compounds	Solder

MBM500E33E2-R

HITACHI POWER SEMICONDUCTORS

Notices

1. Since mishandling of semiconductor devices may cause malfunctions, please be sure to read "Precautions for Safe Use and Notices" in the individual brochure before use.
2. When designing an electronic circuit using semiconductor devices, please do not exceed the absolute maximum rating specified for the device under any external fluctuations. And for pulse applications, please also do not exceed the "Safe Operating Area (SOA)".
3. Semiconductor devices may sometimes break down by accidental or unexpected surge voltage, so please be careful about the safety design such as redundant design and malfunction prevention design which don't cause the damage expand even if they break down.
4. In cases where extremely high reliability is required (such as use in nuclear power control, aerospace and aviation, traffic equipment, life-support-related medical equipment, fuel control equipment and various kinds of safety equipment), safety should be ensured by using semiconductor devices that feature assured safety or by means of users' fail-safe precautions or other arrangement. Or consult with Hitachi's sales department staff. (When semiconductor devices fail, as a result the semiconductor devices or wiring, wiring pattern may smoke, ignite, or the semiconductor devices themselves may burst.)
5. A semi-processed article is done now using solder which contains lead inside the semiconductor devices. There is possibility of the regulation substance depend on the applied models, so please check before using.
6. This specification is a material for component selection, which describes specifications of power semiconductor devices (hereinafter referred to as products), characteristic charts, and external dimension drawings.
7. The information given herein, including the specifications and dimensions, is subject to change without prior notice to improve product characteristics. Before ordering, purchasers are advised to contact with Hitachi power semiconductor sales department for the latest version of this data sheets.
8. For handling other than described in this manual, follow the handling instructions (IGBT-HI-00002).

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- For inquiries relating to the products, please contact nearest representatives that is located "Inquiry" portion on the top page of a home page.
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HITACHI POWER SEMICONDUCTORS

Usage

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